

aura  
design

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**UNION**  
**Desk & Meeting Table**



**Union**

## Union

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**Essential and contemporary.  
Flexible and reconfigurable.**

**Union tells through essential and contemporary forms a new concept of functionality.**



# Union SYNOPTIC GRID

\* w. 200 cm also with d. 100 cm

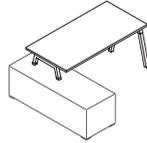
H: 74 cm



w 80÷200 cm  
d 60 - 80 cm



w 140÷200 cm  
d 80 cm



w 140÷200 cm  
d 80 cm



w 60÷200 cm  
d 60 cm



w 80÷200 cm  
d 80 cm



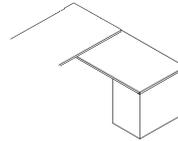
w 60÷120 cm  
d 60 cm



w 120÷200 cm  
d 60 - 80 cm



w 120÷200 cm  
d 80 cm



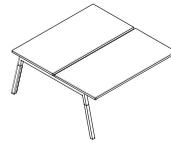
w 80 - 120 cm  
d 60 cm



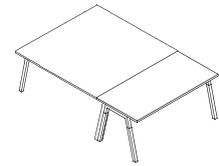
w 140÷200 cm  
d 124 - 164 cm



w 140÷200 cm  
d 124 - 164 cm



w 140÷200 cm  
d 124 - 164 cm



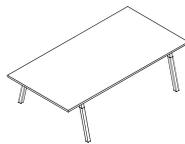
w 124 cm 164 cm  
d 60 cm 80 cm



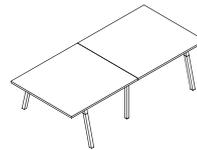
∅ 120 - 140 cm



w d 164 cm



w 240 cm  
d 124 cm

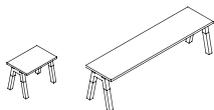


w 248 cm  
d 124 cm



w 328 cm  
d 164 cm

H: 44 cm



w 80 - 160 cm  
d 40 cm

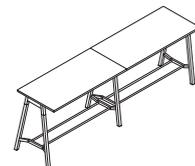
H: 105 cm



∅ 120 - 140 cm

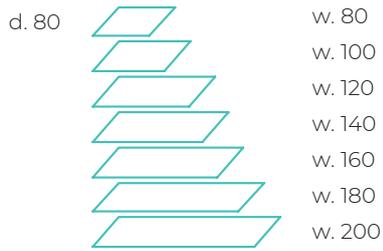
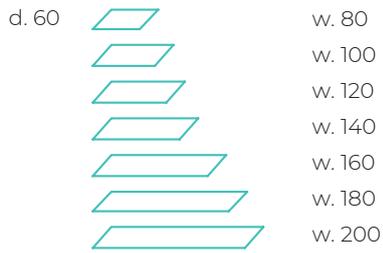


w 140÷200 cm  
d 80 cm



w 280÷400 cm  
d 80 cm

## Union TECHNICAL FEATURES



### • Melamine top:

made of 25 mm thick chipboard covered with decorative paper impregnated with melamine resins, edged on the perimeter with 2 mm thick solid abs.

Rounded, 2 mm radius.

Density 620 Kg / m<sup>3</sup>

Formaldehyde emission class Carb phase II

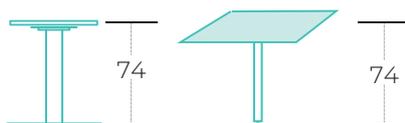
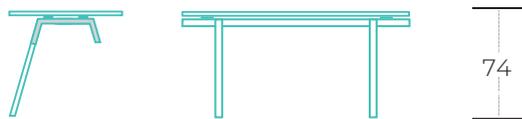
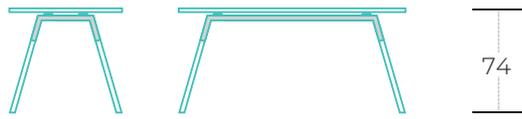
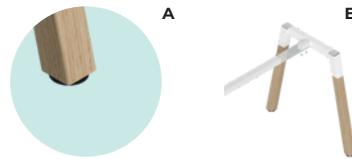
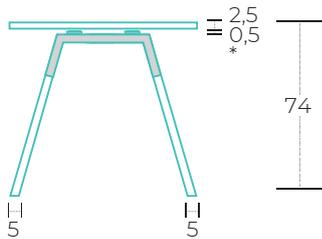
Fire reaction class: 2.



### • Beams:

the legs are joined together by a fixed beam made with a square section drawn tube 40 x 40 x 1.5 mm, inserted in the joint welded to the leg.

## Union TECHNICAL FEATURES



### • Legs:

made of drawn steel tube having a section of 50 x 50 mm and 2 mm thick. At the lower ends are inserted caps in abs with the 1 cm height leveler housed.

**A.** The legs are fitted with a leveling foot with an excursion of 10 mm.

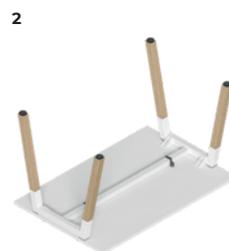
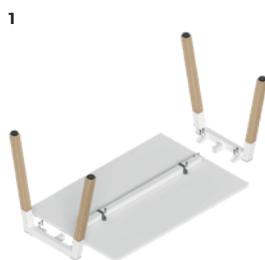
**B.** The beam is engaged and fixed into the central sleeve welded to the leg by screwing M8 grub screws. The leg has a welded sleeve for quick coupling of the beam. It is delivered with ABS brackets for fixing to the top and finishing caps already mounted.

\* 5 mm usable space for fixing hanging typing brackets / linear aggregations and multiple accessories. (CPU holder cable management baskets and flat beam fixing clip).

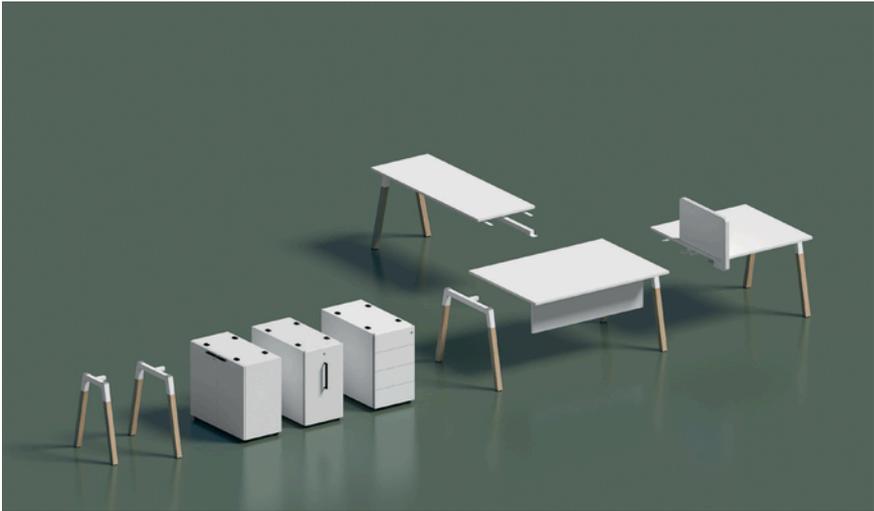
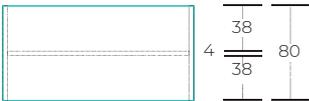
### • Quick desk assembly:

Union is a quick assembly model with 3 simple steps:

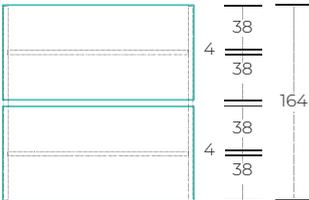
1. Fix the structure to the top (8 metric screws)
2. Fix the grains of the beam to the legs (4 grains)
3. Attach the stiffener clips (2 clips)



Union CONSTRUCTION FEATURES

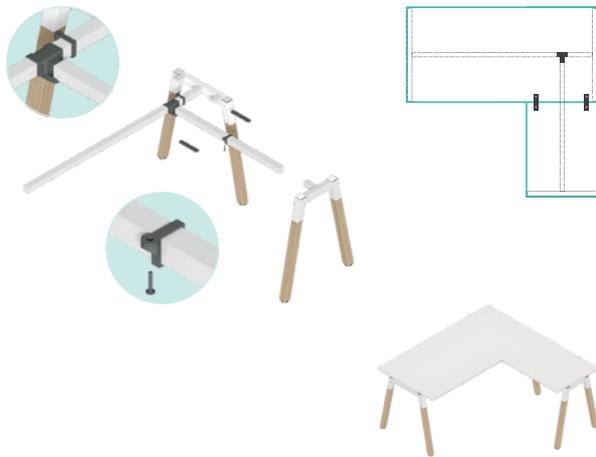


**• Desks abacus:**  
d. 60/80 desks take a central beam.



**• Bench abacus:**  
bench and meeting tables take a double beam.

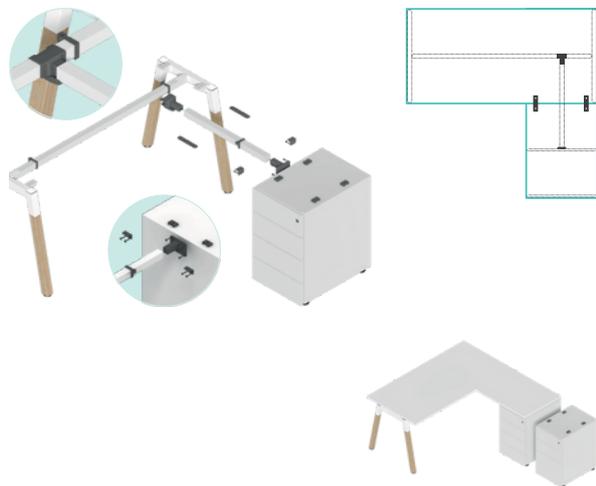
## Union **COMPONIBILITY**



### • Desk with hanging return:

60 cm deep add-on module fixed to the 80 cm deep main desk by means of a molded joint in fiberglass filled ABS, which allows beam-to-beam connection.

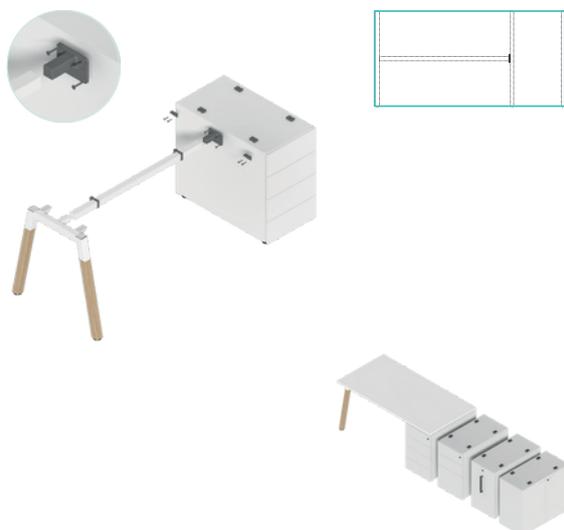
N. 2 steel plates with fixing through N. 4 self-tapping screws and 4 metric for the perfect alignment of the tops and N. 1 clip that hooked to the beam gives the possibility with N. 1 self-tapping screw to fix the surface of the hanging return desk.



### • Hanging return on desk high structural pedestal:

add-on module 60 cm deep with 3 or 4 drawers desk high pedestal fixed to the main desk 80 cm deep. In addition to the bracket of the hanging desk, a joint in fiberglass-filled ABS is supplied with a sleeve for coupling the typing beam. This joint must be fixed to the side of the pedestal unit with 2 self-tapping screws.

In the load-bearing drawer unit, N. 4 molded ABS shims are supplied for correct leveling from 1 cm.



### • Desk with supporting storage:

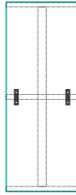
an 80 cm deep desk with a supporting container under the top. They can be mounted both on the right and on the left. The containers can be:

- Pedestal with 3 or 4 drawers with lock;
- Vertical file right left with lock;
- Cabinet with 2 doors and lock.

The desk beam is connected into a fiberglass-filled ABS joint, which is fixed by means of the 4 self-tapping screws to the side of the container.

The container is supplied with 4 molded ABS shims for correct leveling from 1 cm.

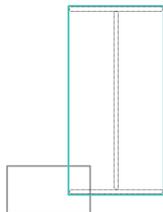
## Union **COMPONIBILITY**



### • Desk with linear aggregation:

system gives the possibility to add an additional top to the main desk linearly without doubling the leg centrally. Linear aggregation takes place through a kit consisting of a molded joint in fiberglass-filled ABS.

2 steel plates will be supplied with fixing by means of 2 self-tapping screws, for perfect alignment of the surfaces. N. 1 CLIP that hooked to the beam gives the possibility with N. 1 self-tapping screw to guarantee 5 mm of space for accessories.

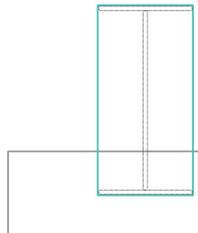


### • Bridge desk on service cabinet:

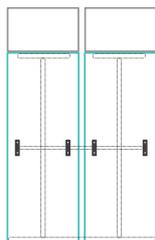
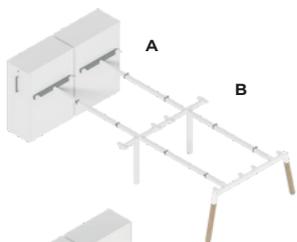
80 cm deep desk that lays on a service unit. They can be mounted both on the right and on the left.

Containers with different dimensions with no pre-holes on the top. The user can choose position of the desk to his liking.

End leg can be:  
 • total bridged;  
 • one reduced leg.



During assembly, the legs can be placed simply or fixed after drilling the furniture on site using a metric screw.



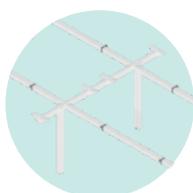
### • Bench with intermediate leg and high aggregate container (vertical file):

workstations for 2 or more people, with a depth of 164. The worktops have a depth of 80. Thus a space of 4 cm is formed between the tops that can be used as cable outlet or screen fixing. The intermediate retracted leg has welded 4 sleeves thus ensuring the double coupling of the beams and N. 8 ABS brackets for fixing the tops, already mounted on the leg.

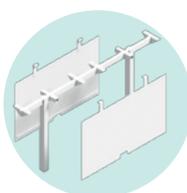
Possibility of aggregating a tall container "Vertical File" only available depth 80 by means of a steel tubular provided with a welded sleeve for joining the desk / bench beam. This tubular must then be fixed on the side of the container by means of N. 2 metric screws. The container has 2 through holes on each side with threaded inserts, thus allowing the correct positioning of the tubular.



A



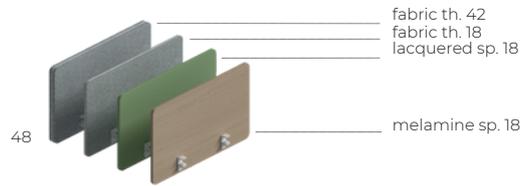
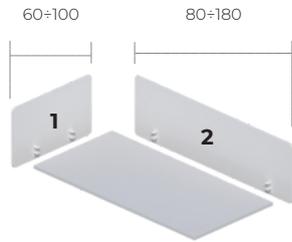
B.1



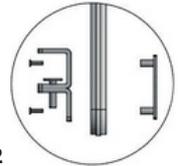
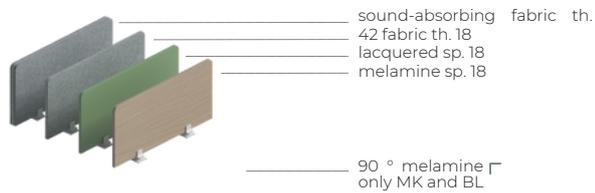
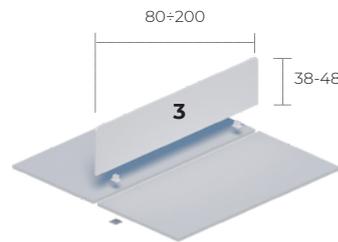
B.2

# Union ACCESSORIES

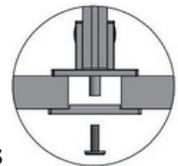
• Screens



1

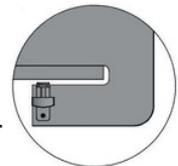
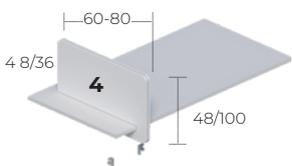


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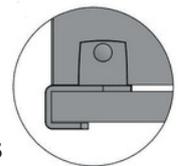
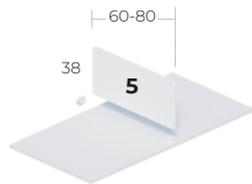


3

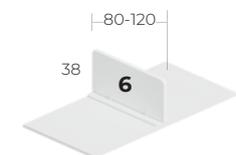
\*H. 48 only soundproof fabric



4



5



Union ACCESSORIES



Storage box



Metal panel for magnet and smartphone/tablet holder



Metal push pins cork panel and smartphone/tablet holder

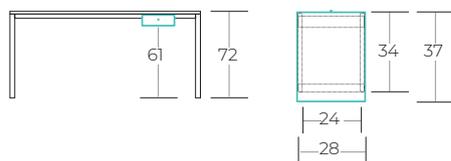
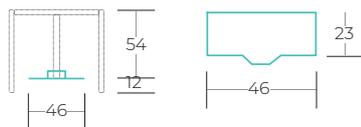
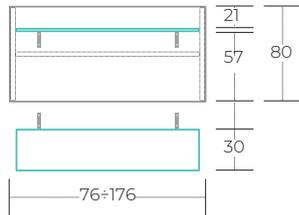


A4 sheet tray



Additional A4 sheet tray

## Union ACCESSORIES



### • Modesty panels:

made of 18 mm thick melamine (density 620 kg / mc class and 1 with low formaldehyde emission according to CARB standards, fire reaction class 2). Hooked to desk tops with a pair of fixing brackets mounted along the inner face of the modesty panel itself. Union tops have pre-drilled holes for the correct positioning of the modesty panel.

### • CPU Holder:

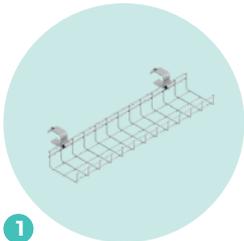
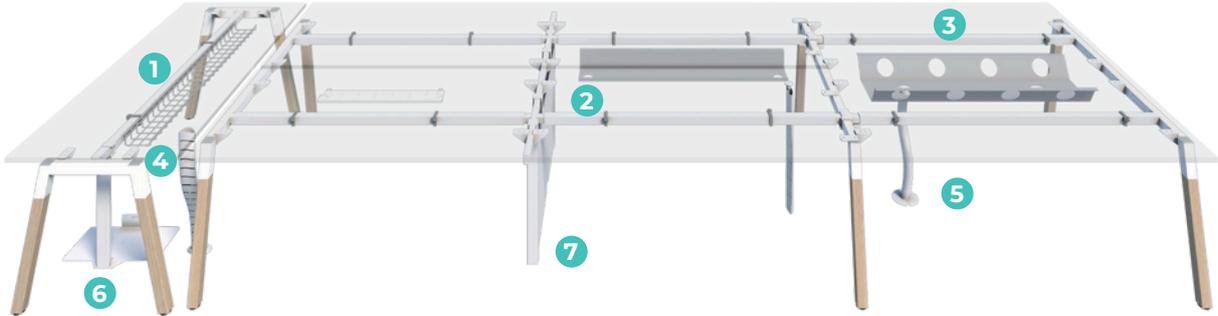
CPU holder in metal hanging from the beam of the desks, which can be positioned according to the customer's choice.

The fixing takes place through a screw that blocks the upper clamp of the CPU holder.

### • Hanging drawer:

metal drawer with lock and soft-closing guides. Possibility of inserting stationery tray. Fixing to the surface by 4 screws. NB only for desks / benches P 80/164.

Union UNDER DESKTOP ELECTRIFICATION



1 Cable tray in chrome



2 Cable tray metal sheet



3 Cable tray metal sheet



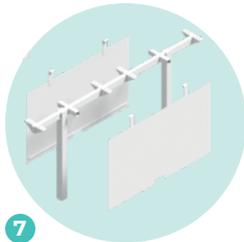
4 Cable vertebra



5 Fabric cable vertebra

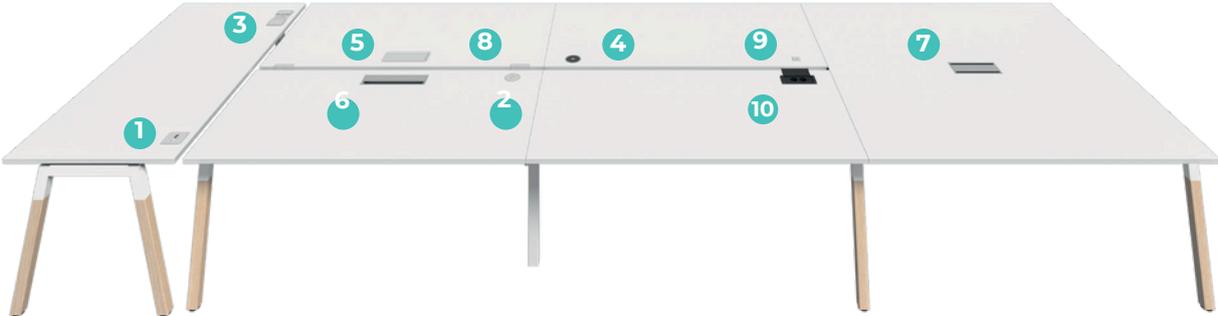


6 Cpu holder



7 Intermediate leg cover

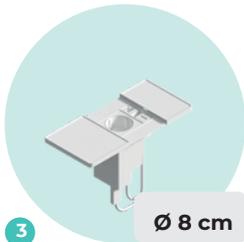
Union nion **DESKTOP ELECTRIFICATION**



**1** **Ø 8 cm**  
Square grommet plug



**2** **Ø 8 cm**  
Round cable grommet



**3** **Ø 8 cm**  
Versapad  
n.1 USB "A", n.1 USB "C"  
n.1 electric socket



**4** **Ø 8 cm**  
Wireless charger



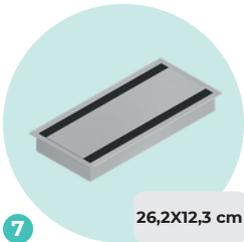
**5** **26X11,6 cm**  
Plastic top access



**6** **35X10 cm**  
Top access aluminum



**6.1** **35X10 cm**  
Socket block for  
n.1 USB "A", n.1 USB "C"  
n.3 electrical sockets



**7** **26,2X12,3 cm**  
Double-sided top access



**8** **10,7X2,7 cm**  
Cable cover



**9** **Ø 3,5 cm**  
USB charger  
n.2 USB



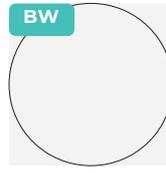
**10**  
Socket door block  
n.1 USB "A", n.1 USB "C"  
n.2 electrical sockets

# Union FINISHES

## Structure



### • Metal



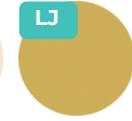
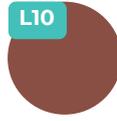
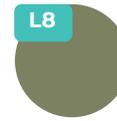
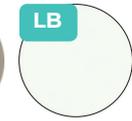
## Tops, modesty panel, screens \*



### • Melamine



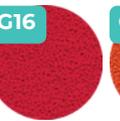
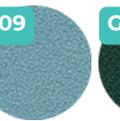
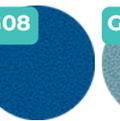
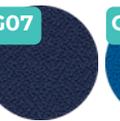
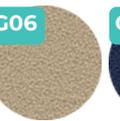
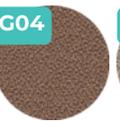
### • Lacquered (only screens)



\* 90° screen only in MK and BL

### • Fabric (only screens)

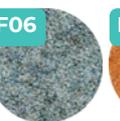
#### MIRAGE



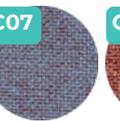
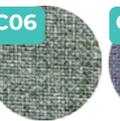
#### NEMI MELANGE



#### FENICE



#### CONVERT MEL 4000



# aura design



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